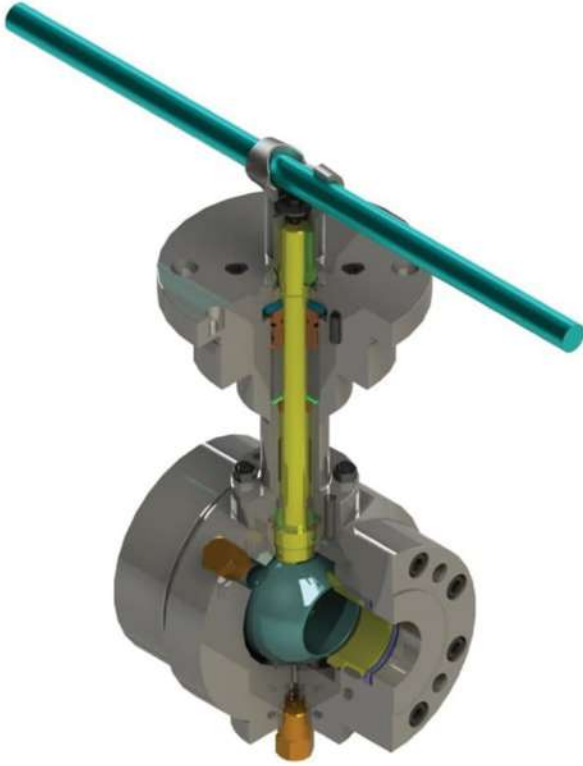


# **GUIDE VALVE** LIMITED

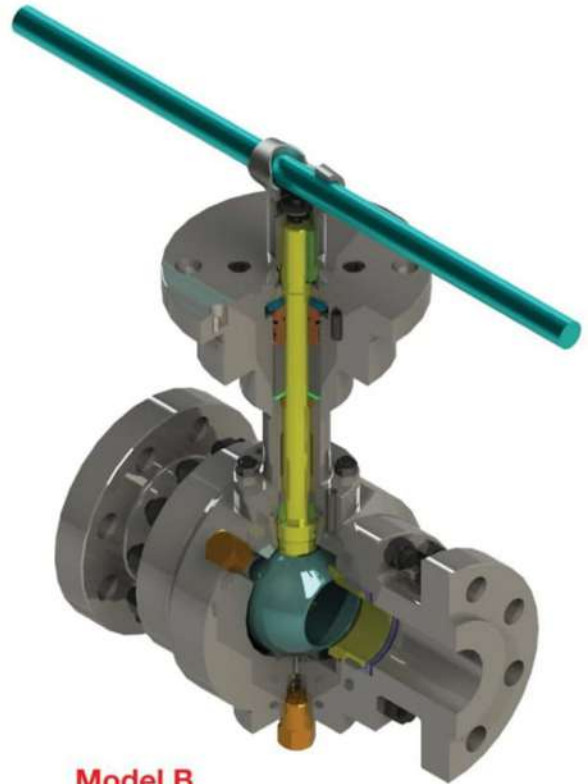
**GVS® Trunnion Mounted  
Soft Seated Ball Valves for  
Severe Services**



**FUGITIVE EMISSION CERTIFIED**



**Model B**  
 Sizes: 2" - 4"  
 ANSI Class 150#

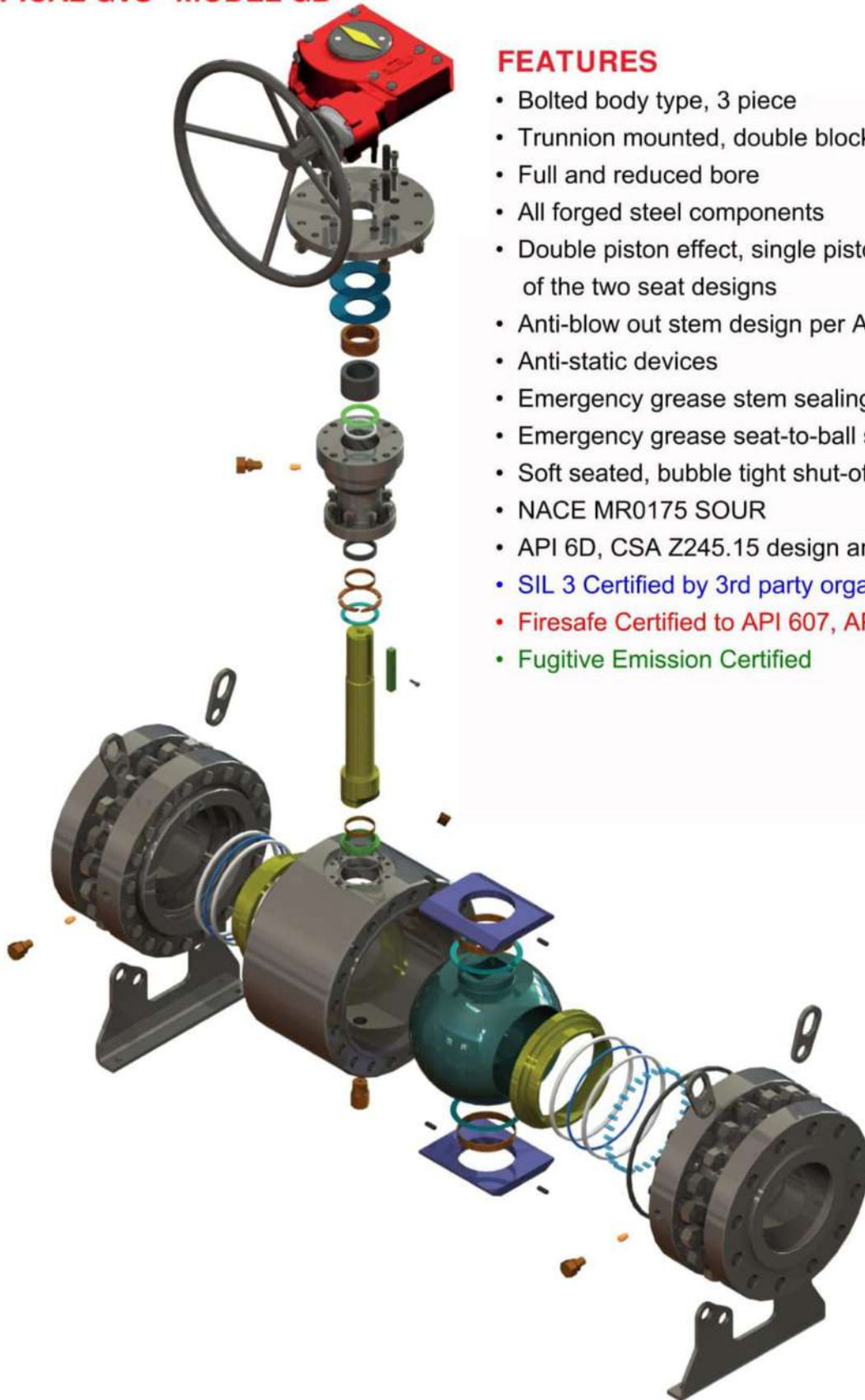


**Model B**  
 Sizes: 2" - 4"  
 ANSI Class 300 - 2500#



**Model GB**  
 Sizes: 6" - 36"  
 ANSI Class 150 - 2500#

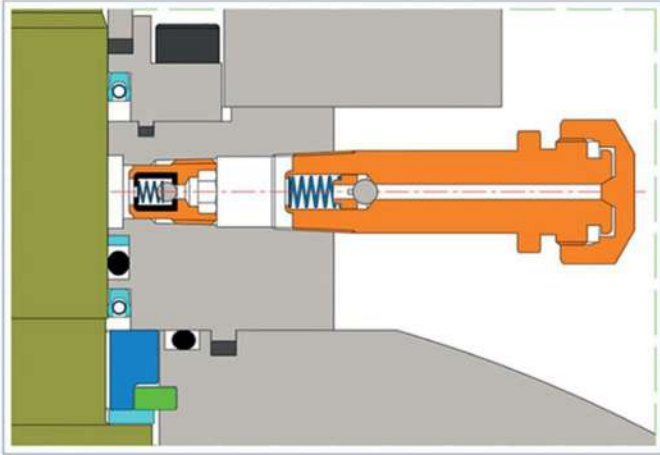
### TYPICAL GVS® MODEL GB



### FEATURES

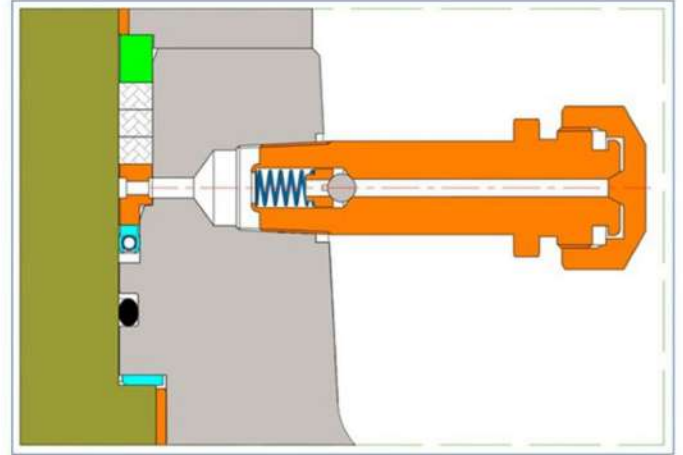
- Bolted body type, 3 piece
- Trunnion mounted, double block and bleed
- Full and reduced bore
- All forged steel components
- Double piston effect, single piston effect, or a combination of the two seat designs
- Anti-blow out stem design per API 608
- Anti-static devices
- Emergency grease stem sealing
- Emergency grease seat-to-ball sealing available.
- Soft seated, bubble tight shut-off class
- NACE MR0175 SOUR
- API 6D, CSA Z245.15 design and available per API 608
- SIL 3 Certified by 3rd party organization: FSES
- Firesafe Certified to API 607, API 6FA
- Fugitive Emission Certified

**ISO 15848-1  
ENDURANCE CLASS CO3 TIGHTNESS CLASS AM**



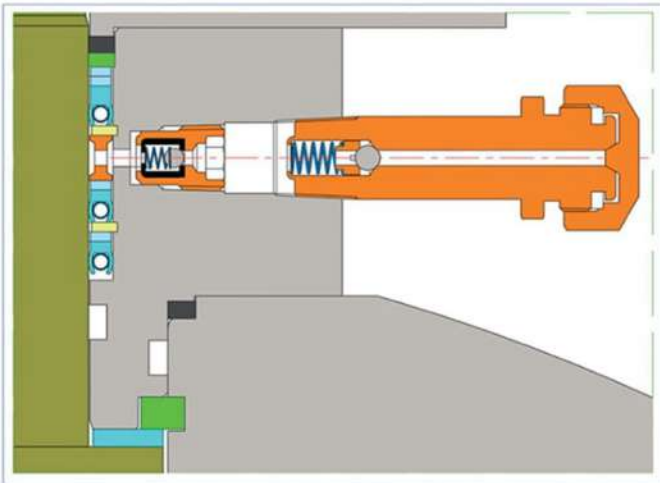
+ 200°C

**CERTIFICATION IN PROCESS**



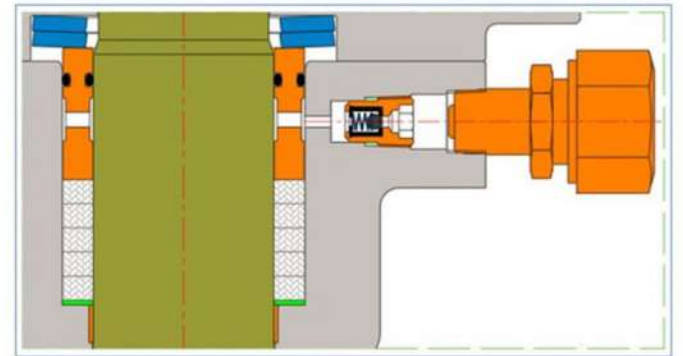
+ 240°C

**API STANDARD 641**

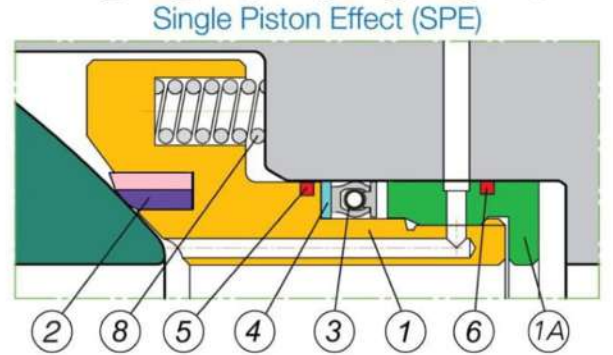
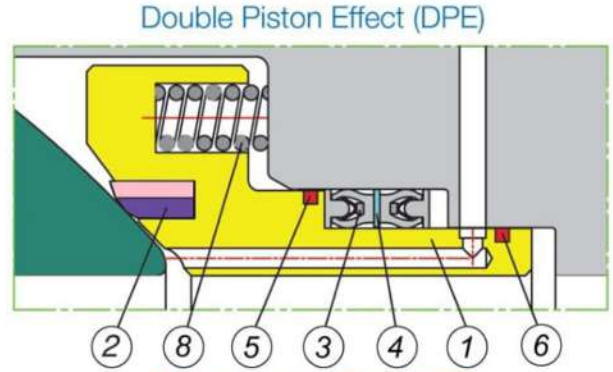
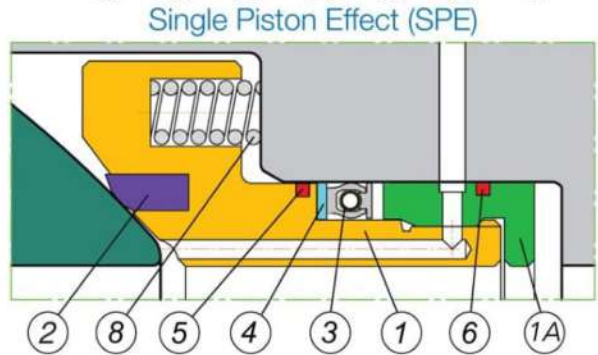
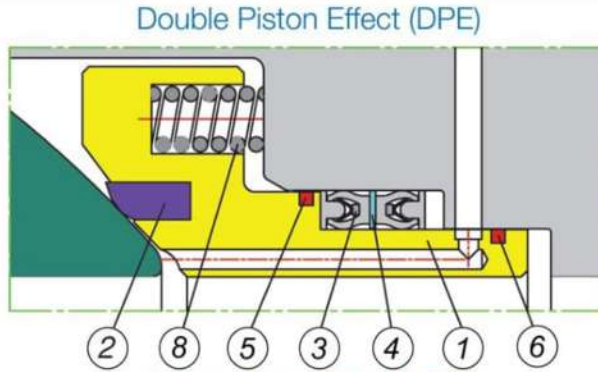


+ 240°C

**API STANDARD 641  
ISO 15848-1  
ENDURANCE CLASS CO2 TIGHTNESS CLASS CH**

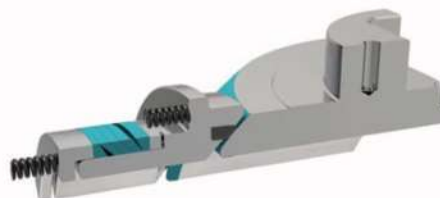
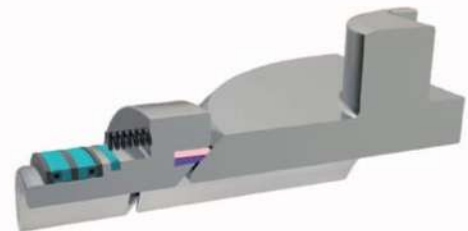
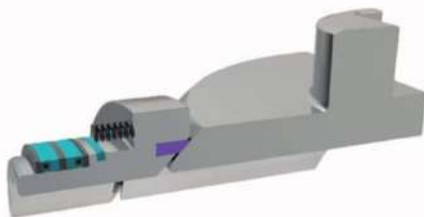


+ 350°C



- 1. Seat
- 1A. Seat Ring
- 2. Resin Seat
- 3. Lip Seal
- 4. Back-Up Ring
- 5. Firesafe Seal
- 6. Grease Seal
- 8. Spring

- 1. Seat
- 1A. Seat Ring
- 2. **Dual Resin Seat**
- 3. Lip Seal
- 4. Back-Up Ring
- 5. Firesafe Seal
- 6. Grease Seal
- 8. Spring

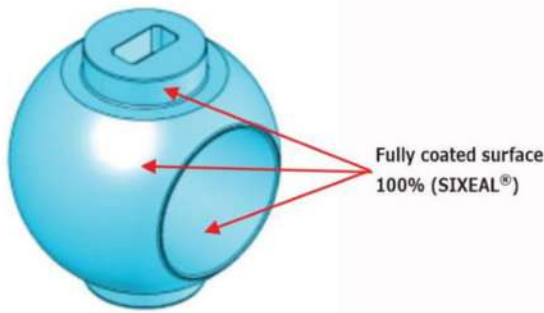


General Applications Include Acid Gas , CO2 , Hydrogen, Slurry, Amine, Etc.

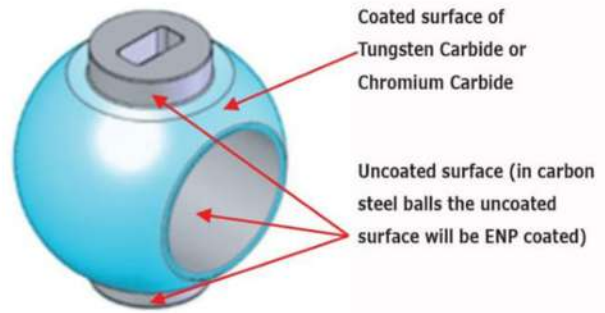
SIXEAL® is recommended for our GVS® Trunnion Mounted Metal to Metal and Severe Service soft seated Ball Valves where high resistance to abrasion, corrosion, and wear is required. For example, in slurry and sandy environments, SIXEAL® is a viable alternative to HVOF coating.

### SIXEAL® Technology:

Micro-particles of silicon carbide are added into the ENP bath to obtain a final plating in which the incorporated sub-particles are evenly distributed all over the treated surfaces. The result is a homogeneous hard-faced element strongly incorporated into a nickel matrix, matching the hardness properties of silicon and the chemical resistance of ENP. This uniquely developed process is based on the electroless nickel plating procedure. SIXEAL® coating thickness is maintained equally all over the coated surfaces, creating a "complete ball."



SIXEAL®



Tungsten Carbide / Chromium Carbide

Coatings	ENP	Tungsten Carbide	Chromium Carbide	SIXEAL®
Typical Hardness (Hv)	1000	1050	850	1200
Recommended Operating Temperature (°C)	-196 up to 240	-196 up to 230	-146 up to 550	-196 up to 550
Thickness (µm)	10 - 75	150 - 400	150 - 400	15 - 75
STD Roughness (Ra)	0.20	0.25	0.25	0.20
Superfinishing (Ra)	0.10	0.15	0.15	0.10
Perfect Fit	Excellent	Excellent	Excellent	Excellent
Hardness	Excellent	Excellent	Fair	Excellent
Coating Uniformity On All Surfaces	Yes	No	No	Yes
Constant Torque Performance	Good	Good	Fair	Good
Wearing, Abrasion and Erosion Resistance	Good	Good	Fair	Excellent

Note: Higher temperature coating is available upon request.

Note: Cladding is available upon request.

## COMMON PROBLEMS WITH BALL VALVES HANDLING CORROSIVE AND EROSIIVE MEDIA

### BALL PITTING

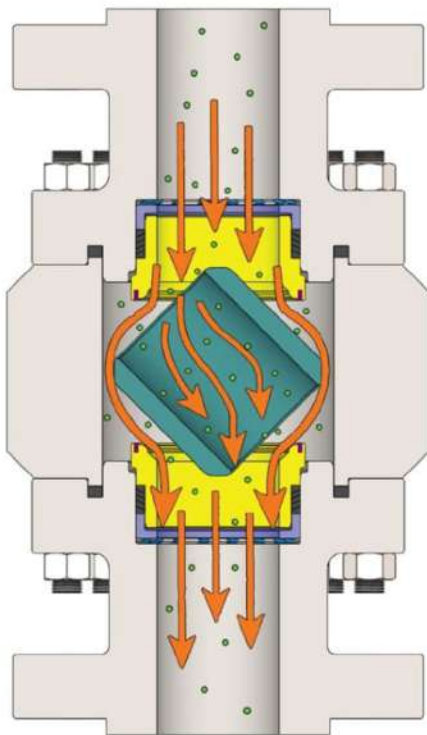
When the valve is in the closed position, the upstream face, which is exposed to the corrosive gases and fluids, tends to pit the area of the ball bounded by the valve seat, causing the critical smooth surface finish to become rough. Any roughness or protrusions caused by a corrosive or erosive attack on the outer ball surface are lost. Continued cycling increases seat damage. Depending on the severity of the service condition, hard resin seats such as Peek may be utilized.

### FLUID DEPOSITS

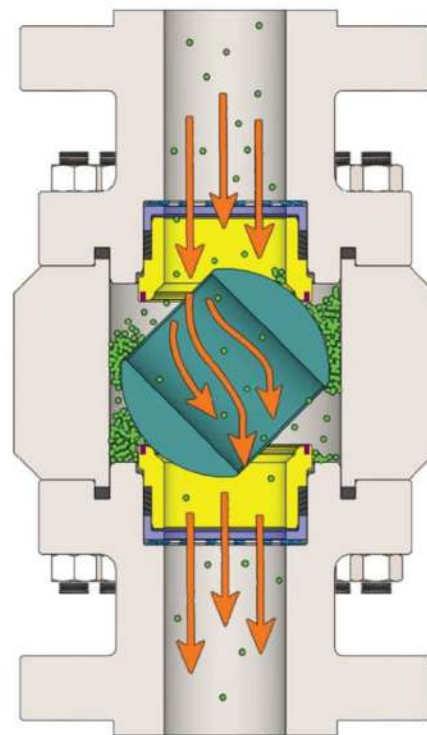
When that handle fluids and gases that tend to deposit crustation or leave residue on the inner valve surfaces, it will become hard to operate. With the ball valve in the closed position for lengthy time periods, the buildup of deposits adheres to the ball's outer surface within the seat boundaries, causing interference with the valve seats during valve cycles. Only a few thousand deposits on the ball face will increase turning torque and damage seats. Excessive crustations or residue on the ball face will make the valve inoperative. Depending on the nature and properties of the crustations or residue, hard resin seats such as Peek may be utilized.

## ADVANTAGES OF A VALVE WITH THE RECESSED BALL FEATURE

- Debris build-up on ball surface does not come into contact with the seat surface
- Longer valve in-service life
- Less contact are between ball and seats
- Lower valve running torque



**Recessed Ball Valve**



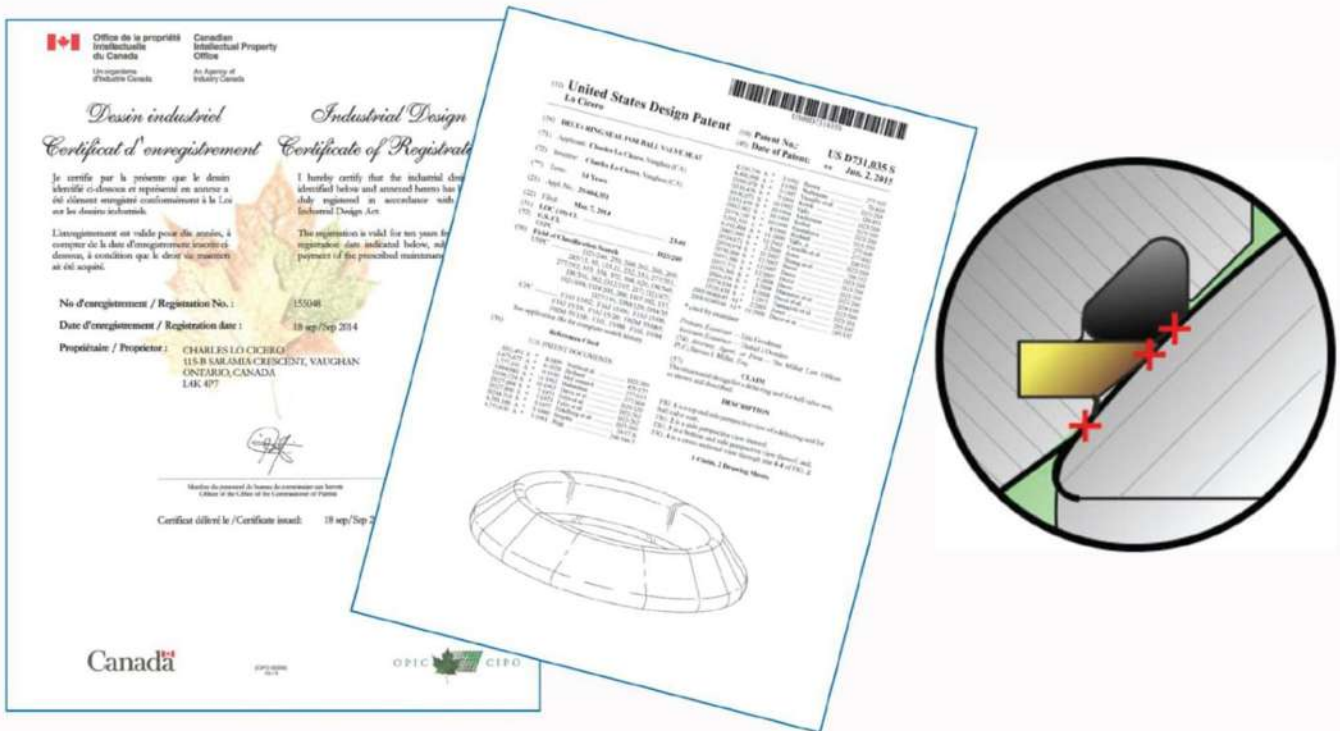
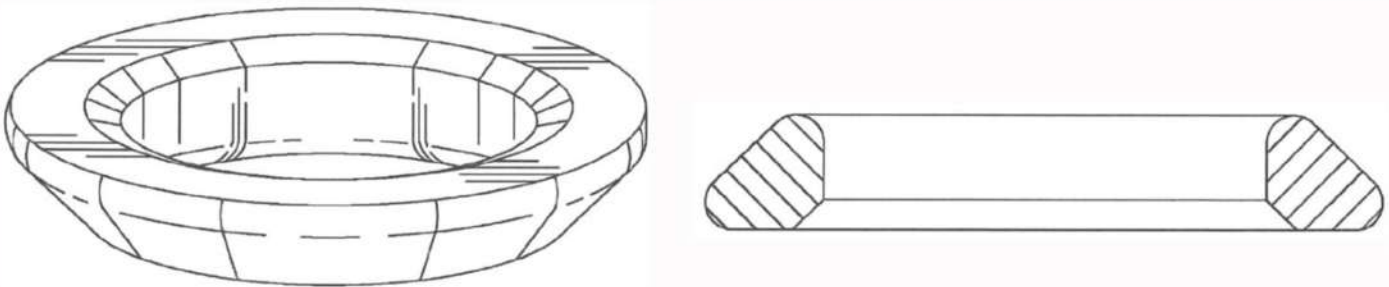
**Typical Ball Valve**

## Triple Seat Seal Feature

Triple seat feature is offered by Guide Valve Limited to assure tight sealing at both low pressure and high pressure operation points. Triple sealing is suitable for many applications; in particular for critical condition to guarantee tight sealing in every pressure condition. This is achieved by means of combining Guide Valve's unique seat to ball design, which incorporates our patented special shaped Delta seat with the Protector / Scraper seat and metal seat design.

Triple seat to ball sealing design allows for three different types of seals: resin, elastomeric (Delta), and metal sealing.

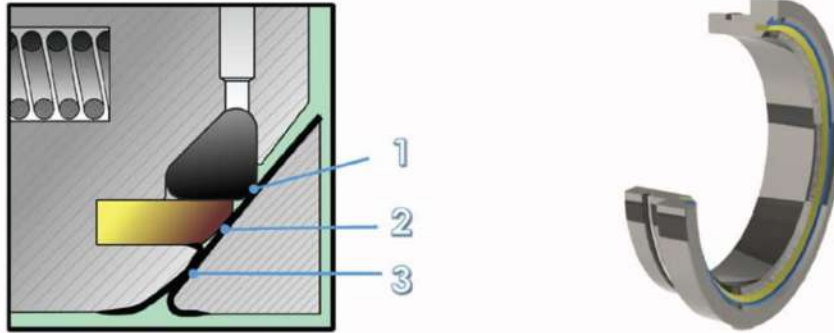
The special shaped Delta seat (US design patent#: US 731, 035S, and Canadian design patent#: 155048) ensured zero leakage at very low pressure and continues to provide shut-off at higher pressures.



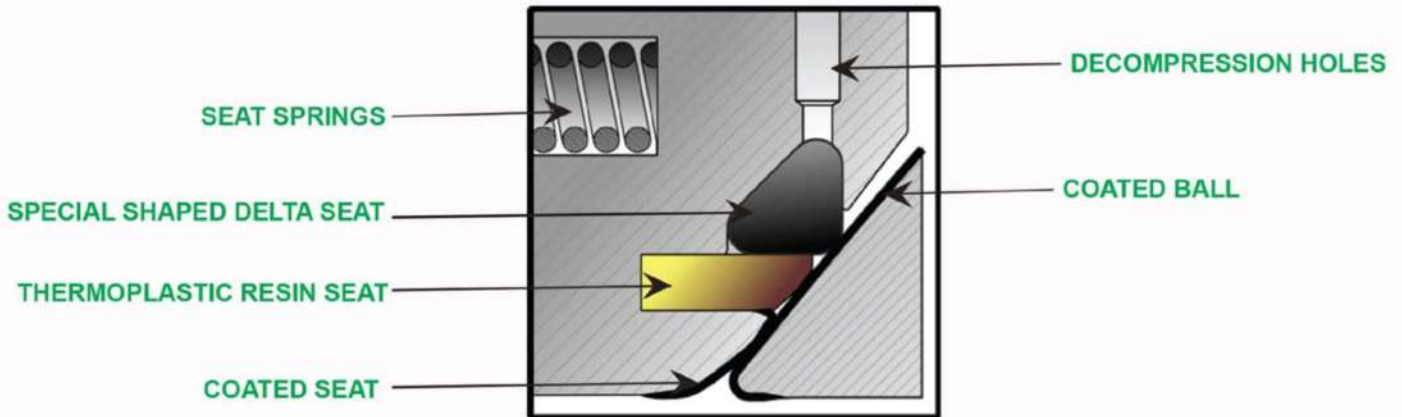
Resin seat insert provides seat to ball shut-off performance as well as protecting the special shaped Delta seat.

Furthermore, the metal contact face of the seat to the ball provides ball to shut-off sealing and protects the resin and elastomeric seats from wearing and scraping.





	1	2	3
<b>ANSI Valve Class</b>	Elastomeric (Delta) sealing working from:	Resin sealing working from:	Metal sealing working from:
150	0 psi	0 psi	0 psi
300			
600			
900			
1500			
2500			



## ANTI-EXPLOSIVE DECOMPRESSION SEALS

All of the elastic compounds present permeability to gases at different levels. The pressured gas penetrates below the O-ring surface, forming air pockets in the intermolecular spaces. The quantity of absorbed gas depends on the type of compound, the gas in contact with it, and the temperature and pressure of the gas.

The instance described previously can be the cause of damage to the O-ring if it is followed by an abrupt reduction in pressure and the consequent dilation of the ring. The gas included in the compound has explosive behavior. The explosion of the air pockets contained in the compound causes the laceration of the O-ring surfaces. All GVS® Triple Seated Trunnion Mounted Ball Valves have an AED, or "Anti-Explosive Decompression," O-ring. Therefore, the above "Explosive Decompression" cannot occur.



### CERTIFICATE OF COMPLIANCE

Certificate Owner: **Guide Valve Limited**  
51 Terecar Dr Unit 1  
Woodbridge, ON L4L 0B5

The assessment concluded that the overall Functional Safety Lifecycle frame work employed by Guide Valve Limited (GVS) for the provision of the scoped shut-off valves are in accordance with the requirements of IEC 61508:2010 and thus satisfy the requirement for use within a Safety Related System as a Safety Integrity Level (SIL) capable element.

**Systematic Capability: SC 3 (SIL 3)**  
**Architecture Capability: Type A Device**

- Notes:
- Average Probability of Failure On Demand (PFD<sub>avg</sub>) and λ verified for each application.
  - The Safety Function is specified as the ball valve shall move 1 per application design.

This certification is supported by:

- IEC 61508:2010 Part 1 and Part 2 Functional Safety Assessment Systematic Capability (SC) up to an including SIL 3 class.
- FSES P180091 F3001 Iss. 0 and FSES P180091 F3002 Iss. 0 Failure Mode, Effect & Criticality Analysis (FMECA) which covers a 1001 configuration and SIL 3 application in a 1002 configuration etc.
- FSES P180091 F3001 Iss. 0.

- The scoped valves are as follows:
- GVS Trunnion Mounted Soft Seated Ball Valves.
  - GVS Trunnion Mounted Metal to Metal Ball Valves.
  - GVS Special Trim Valves wet or dry.
  - GVS Triple Seated Ball Valves.
  - VCI Floating Type Valves.

Document No.: FSES\_P180091\_CED01.docx  
Date of Issue: 8<sup>th</sup> of August 2019  
Expiry date: 8<sup>th</sup> of August 2024  
FSES Rep.: EUR ING Amer H. Akhlaghi (BEng (Hons.), FS Eng (TUV Rheinland) MS  
*Amer H. Akhlaghi*

### CANADA

API 6D: 6D-1342  
API Spec Q1: Q1-4181  
ISO 9001 :2015: 0052985-01



### CHINA

API 6D: 6D-1822  
API 6A: 6A-2250  
API Spec Q1: Q1-3641  
ISO 9001 :2015: ISO-3983



### Certificate of Authority to use the Official API Monogram

License Number: 6D-1342

ORIGINAL

The American Petroleum Institute hereby grants to

**GUIDE VALVE LIMITED**  
51 Terecar Drive #1  
Woodbridge, ON  
Canada

the right to use the Official API Monogram® on manufactured products under the conditions in the official publications of the American Petroleum Institute entitled API Spec Q1™ and API-6D and in accordance with the provisions of the License Agreement.

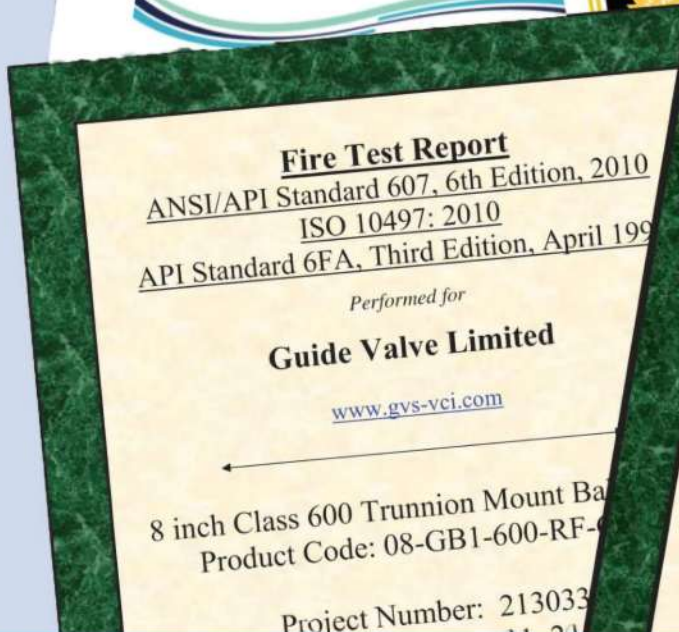
In all cases where the Official API Monogram is applied, the API Monogram shall be used in conjunction with this certificate number: **6D-1342**

The American Petroleum Institute reserves the right to revoke this authorization to use the Official API Monogram for any reason satisfactory to the Board of Directors of the American Petroleum Institute.

The scope of this license includes the following: Ball Valves and Plug Valves



**American Petroleum Institute**



### Fire Test Report

ANSI/API Standard 607, 6th Edition, 2010  
ISO 10497: 2010  
API Standard 6FA, Third Edition, April 1999

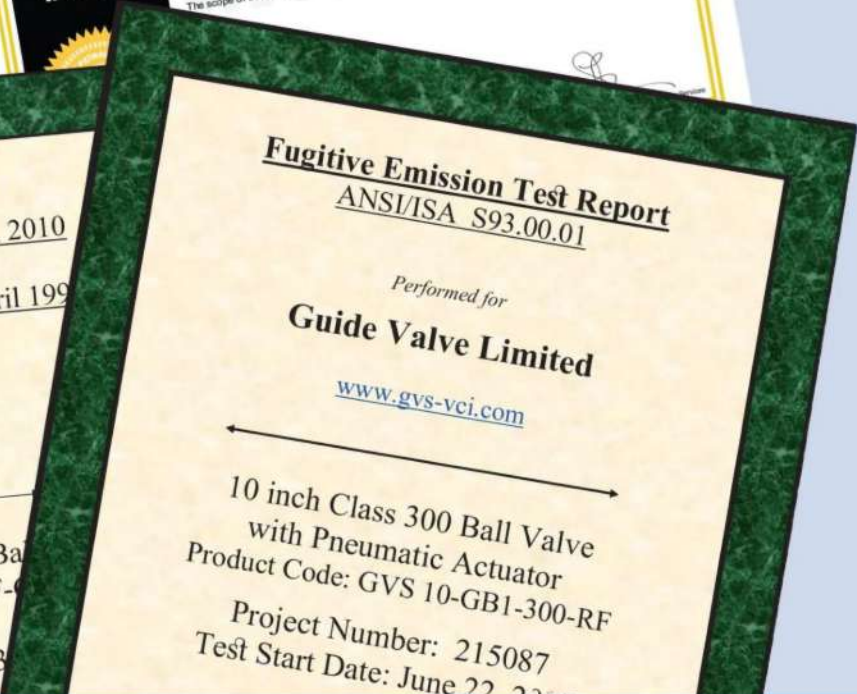
Performed for

**Guide Valve Limited**

[www.gvs-vci.com](http://www.gvs-vci.com)

8 inch Class 600 Trunnion Mount Ball Valve  
Product Code: 08-GB1-600-RF-4

Project Number: 213033



### Fugitive Emission Test Report

ANSI/ISA S93.00.01

Performed for

**Guide Valve Limited**

[www.gvs-vci.com](http://www.gvs-vci.com)

10 inch Class 300 Ball Valve  
with Pneumatic Actuator  
Product Code: GVS 10-GB1-300-RF

Project Number: 215087  
Test Start Date: June 22, 2019

### Guide Valve Limited

51 Terecar Dr., Unit 1  
Woodbridge, ON CANADA L4L 0B5  
Tel: 905-761-7877  
Fax: 905-761-7917

### Guide Valve USA Limited

16295 North Frwy Service Rd.  
Building #17  
Houston, Texas, 77090.  
USA.

[www.gvs-vci.com](http://www.gvs-vci.com)

[sales@gvs-vci.com](mailto:sales@gvs-vci.com)

Toll Free: 1-888-824-5693

Distributeur / Agent